

Date: Friday, 18/07/2008 10:50:36 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEATER TUBE 4"		
Job Number	: 40621		Part Number	: D2292		
Estimate Number	: 10468		Drawing Number	: D2292 REV. B		
P.O. Number	:		Project Number	: N/A		
This Issue	: 18/07/2008 S.O. No. :		Drawing Revision	: B		
Prsht Rev.	: NC		Material	:		
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 10/08/2008 Qty: 5 Um: Each		
Previous Run	: 35339					
Written By	:					
Checked & Approved By	: <u>STU 08.7.18</u>					
Comment	: Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T4000W125	6061-T6 RD Tube 4.00 x.125W	
		Comment: Qty.: 0.0833 f(s)/Unit Total : 0.4165 f(s) 6061-T6 Tube 4.00 x.125W Material: 6061-T6 (4" OD x 0.125") wall seamless tubing (M6061T6T4.000W.125)	Batch: <u>M19093</u>
2.0	LATHE CONV.	CONVENTIONAL LATHE	
		Comment: CONVENTIONAL LATHE 1-Turn as per Dwg D2292 2-Deburr	 <u>MWF 08/07/21</u> (5)
3.0	QC5	INSPECT WORK TO CURRENT STEP	 <u>MWF 08/07/21</u> (5)
		Comment: INSPECT WORK TO CURRENT STEP	 <u>MWF 08/07/21</u> (5)
4.0	PACKAGING 1	PACKAGING RESOURCE #1	 <u>MWF 08/07/21</u> (5)
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST 172</u>	 <u>C 08/07/22</u> (5)
5.0	QC21	FINAL INSPECTION/W/O RELEASE	 <u>08/07/23</u> (5)
		Comment: FINAL INSPECTION/W/O RELEASE	 <u>MWF 08-07-23</u>
		Job Completion	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

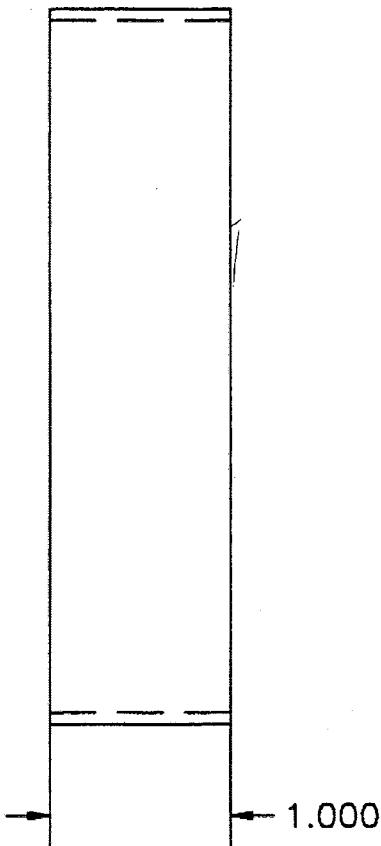
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W.	APPROVED <i>B.W.</i>	DRAWING NO. D2292	REV. B SHEET 1 OF 1
DATE 94.10.25		TITLE 4" HEATER TUBE	SCALE 1:1
	8	96.01.15	MATERIAL WAS 0.063 WALL



MATERIAL: 6061-T6 TUBE
4" OD X 0.125 WALL CUT 1" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40021

DART AEROSPACE LTD	Work Order: 40621
Description: Heater Tube 4"	Part Number: D40621
Inspection Dwg: B	Rev: B

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: MMF	Audited by: J-F.	Prototype Approval:
Date: 08/07/21	Date: 08/07/22	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	